



GRES PORCELLANATO TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP Bla



Sizes	80x	160 cm 3 9mr		80x80 cm 31 ⁄2"x31 ⁄2"		60x120 cm 23‰"x47 ⁄₄" ▇ 9mm		60x60 cm 23%"x235%" ▇ 9mm		60x60 cm 23%"x23%" ▇ 20mm		35%"
							Requisites for nominal size		ze N	Rinascente		
							7 cm ≤ N < 15 cm	N ≥ 1	N ≥ 15 cm			
			Tecl	hnical features	Te	st method	(mm)	(%)	(mm)	rectified 9mm 60x120 cm	Matte rectified 9mm	Outdoor rectified
Regularity features			Len	gth and width			± 0,9 (*) Non-rect. ± 0,4 (*) Rect.	± 0,6 (*) Non-rect. ± 0,3 (*) Rect.	± 2,0 (*) Non-rect. ± 1,0 (*) Rect.	Conforme	Suitable for	Suitable for
			Thickness				± 0,5 (**)	± 5 (**)	± 0,5 (**)	Conforme	Suitable for	Suitable for
			Straiç	ghtness of sides			± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 1,5 (***) Non-rect. ± 0,8 (***) Rect.	Conforme	Suitable for	Suitable for
				ity (Measurement only on dges when L/I ≥ 3)	ISC	0 10545-2	± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 2,0 (***) Non-rect. ± 1,5 (***) Rect.	Conforme	Suitable for	Suitable for

c.c. ± 0,8 Non-rect. c.c. ± 0,5 Non-rect. c.c. ± 2,0 Non-rect.

	\frown			c.c. ± 0,6 Rect.	c.c. ± 0,4 Rect.	c.c. ± 1,8 Rect.	Conforme	Suitable for	Suitable for
		Surface flatness		e.c. ± 0,8 Non-rect. e.c. ± 0,6 Rect.	e.c. ± 0,5 Non-rect. e.c. ± 0,4 Rect.				
				w. ± 0,8 Non-rect. w. ± 0,6 Rect.	w. ± 0,5 Non-rect. w. ± 0,4 Rect.	w. ± 2,0 Non-rect. w. ± 1,8 Rect.			
			ISO 10545-3	E≤ 0,5% Individual Maximum 0,6%			≤0.1%	≤0.1%	≤0.1%
Structural features		Water absorption level (in% by mass)	ASTM C373-18	Requirement ANSI A137.1-2017 Water Absorption Max < $0{,}5\%$					
	\frown	Breaking strenght	ISO 10545-4	S≥700N (for thickness < 7,5mm) S≥1300N (for thickness ≥ 7,5mm)				S≥1500 N	S≥10000 N
	$\left(\underbrace{\downarrow} \uparrow \uparrow \uparrow \right)$	Bending resistance	130 10343-4		R ≥ 35 N/mm²		R ≥40 N/mm²	R ≥40 N/mm²	R ≥45 N/mm²
Bulk mechanical features		Bending and breaking load resistance ⁽⁴⁾ ⁽⁵⁾	EN 1339 Annex F		-				
		Impact resistance	ISO 10545-5	Declared value			≥0.55	≥0.55	≥0.55
Surface mechanical features		Deep abrasion resistance of unglazed tiles	ISO 10545-6		≤ 175 mm³		≤150mm³	≤150mm³	≤150mm³

* Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).

** Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).

*** Maximum permitted straightness deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

**** Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

**** Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

(1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring. (2) The anti-slip performance is guaranteed at the time of delivering the product.

(3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."

(4) For further details, please refer to the outdoor design general catalogue.

(5) Only for products with 20 mm thickness

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GRES PORCELLANATO GRES PURCELLANATO TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP Bla



Sizes	80x160	cm 31 ⁄2"x63" ∎ 9mm	80x80) cm 31 ⁄2"x31 ⁄2" ▇ 9mm	60x120 cm 23%"x47 ⁄4" 60x60 cm		cm 23%"x23%" ▇ 9mm	60x60 cm	60x60 cm 235%"x235%" ₩ 20mm	
					Requisites for nomin		Rinascente			
		Technical features		Test method	7 cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	Matte rectified 9mm 60x120 cm	Matte rectified 9mm	Outdoor rectified	
		Coefficient of linear thermal expansion		ISO 10545-8	Declared value		≤7MK ⁻¹	≤7MK ⁻¹	≤7MK ⁻¹	
Thermo		Thermal shock resistance		ISO 10545-9	Test passed in accordance w	Resistant	Resistant	Resistant		
igrometric features		Moisture expansic	on (in mm/m)	ISO 10545-10	Declared valu	≤ 0.01% (0.1 mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)		
	() + + + + + + + + + + + + +	Frost resistance		ISO 10545-12	Test passed in accordance w	Resistant	Resistant	Resistant		
Physica		Bond strer	nght	EN 1348	Declared valu	≥ 1.0 N/mm² (Class C2 - EN 12004)	≥1.0 N/mm² (Class C2 - EN 12004)	≥1.0 N/mm² (Class C2 - EN 12004)		
properties		Reaction to	o fire	-	Class A1 or A1 _{fi}		A1 - A1 _{fl}	A1 - A1 _{fl} A1 - A1 _{fl}		
		Resistance to household chemicals and swimming pool salts Resistance to low concentrations of acids and alkalis Resistance to high concentrations of acids and alkalis			Minimum B class		А	А	А	
Chemico				ISO 10545-13	Declared clas	LA	LA	LA		
features					Declared clas	НА	НА	НА		
		Stain resist	ance	ISO 10545-14	Declared class		5	5	5	
		Booted ramp test		DIN EN 16165 ANNEX B (EX DIN 51130)	Declared class		R9	R9	R11	
Safety characteristics (1)(2)		Barefoot Rar	np test	DIN EN 16165 ANNEX A (EX DIN 51097)	Declared value		А	А	A+B+C	
				BS EN 16165 ANNEX C (EX BS 7976)	PTV \ge 36 classifies the surface as "low slip risk"				≥36Dry ≥36Wet	
	stics	Pendulum friction Test		AS 4586	Declared Classification of the new pedestrian surface materials according to the Pendulum Test					
				UNE 41901 EX:2017	Declared value				Class C3	
		Coefficient of	friction	B.C.R.A. Rep. CEC/81	$\begin{array}{l} \mbox{Min. Dec. 236/89 of 2} \\ \mu > 0.40 \mbox{ for a sliding leather ele} \\ \mu > 0.40 \mbox{ for a sliding hard rub} \\ \mbox{wet }_{floor} \end{array}$	ement on a dry _{fl} oor	-		>0.40Asciutto >0.40Bagnato	
		Dynamic coefficer (DCOF		ANSI A 326.3	-				Wet DCOF ≥ 0.55	

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